

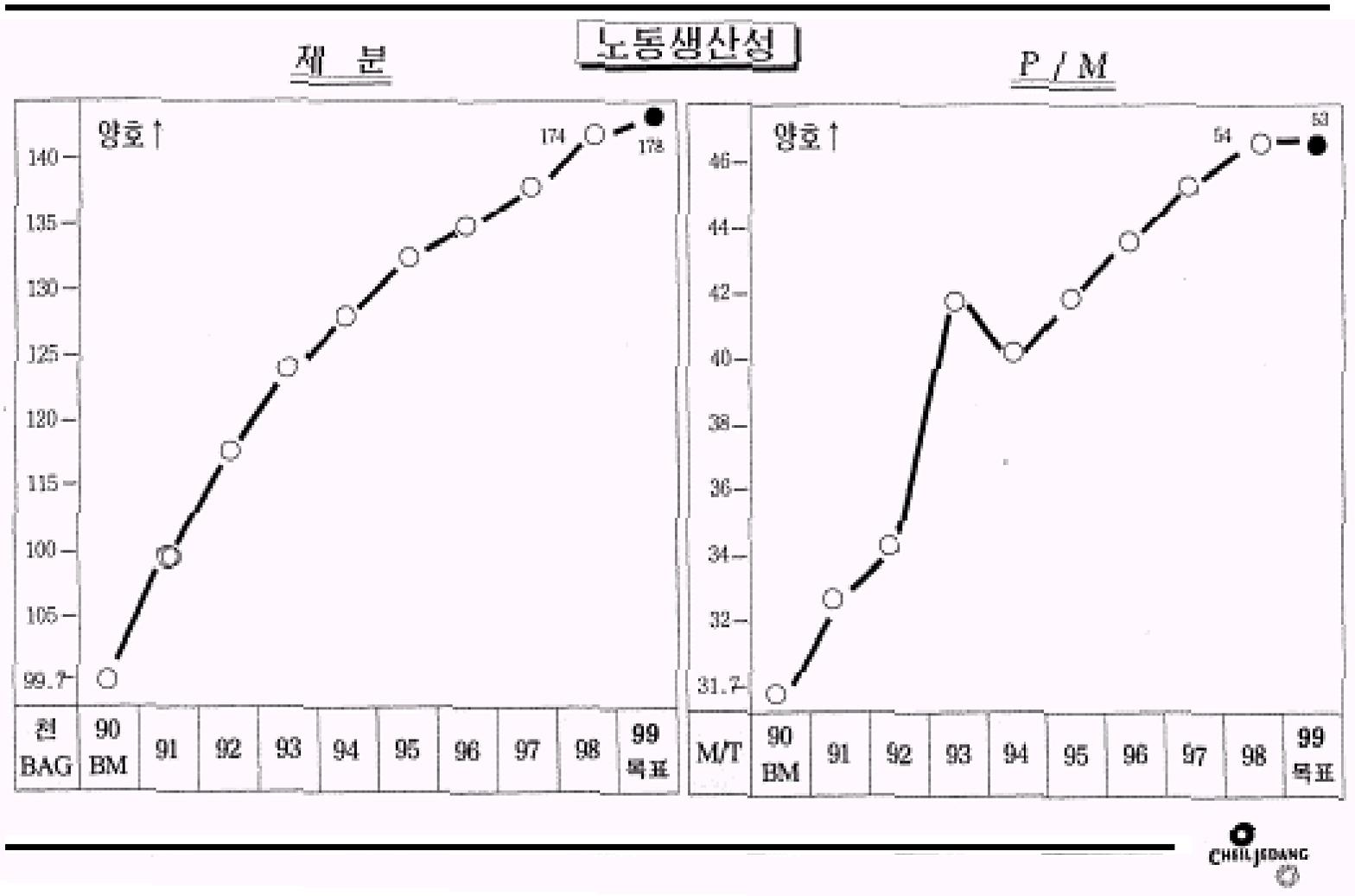
한국표준협회
KOREAN STANDARDS ASSOCIATION

TPM•



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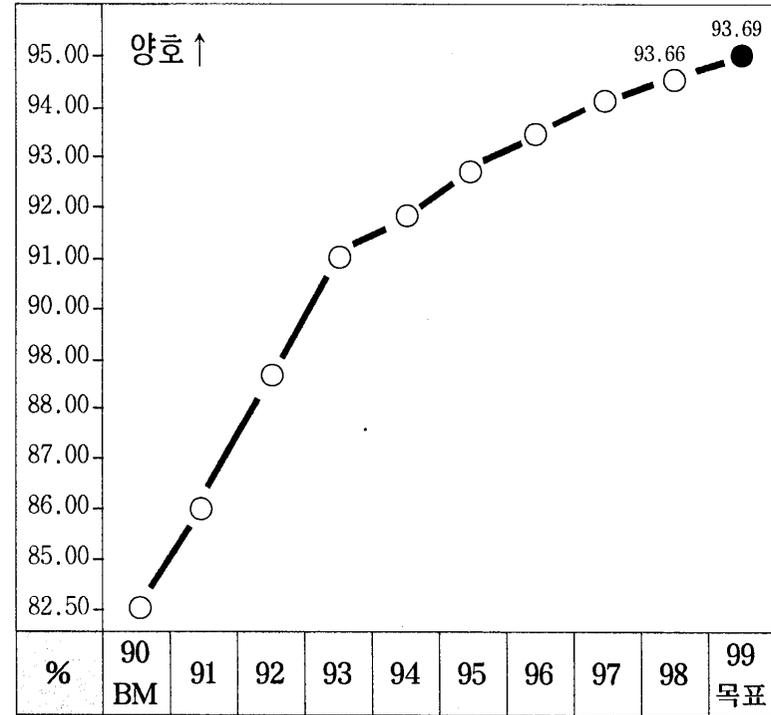
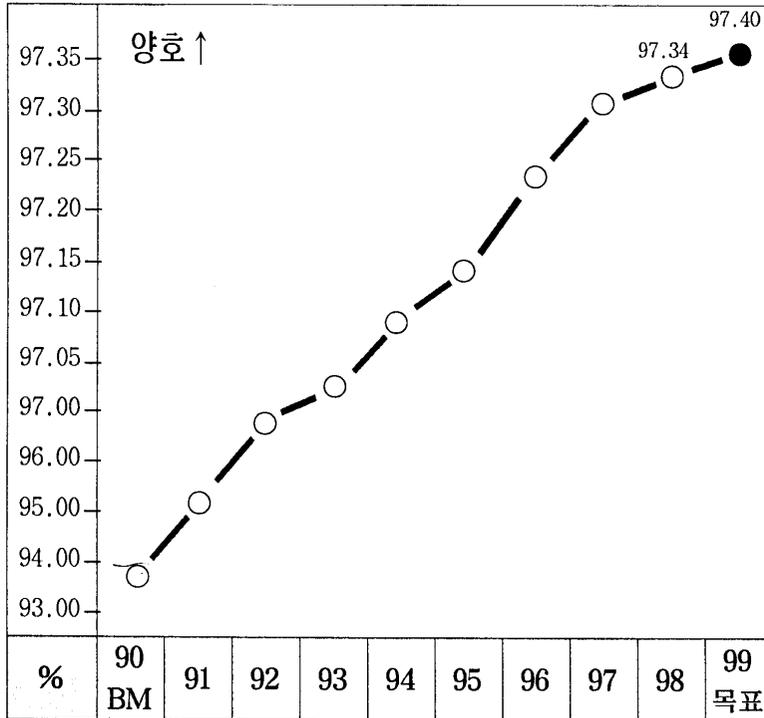
			BM(90)	98	BM	
		Bag/	99.7	174.7	1.8	1.1
	PM	%	82.5	93.7	11.2%P	1.4%P
			620	71	88.5%	11.1%
		HR	682	66	88.5%	11.1%
		%	3.13	0.17	94.6%	11.8%
		%	1.23	0.16	87.0%	10.9%
		%	1.2	0.28	76.7%	9.6%
			1	8	100%	100%
			390	377	3.3%	0.42%
	KSA , 12 , , 1950					



설비종합효율

제 분

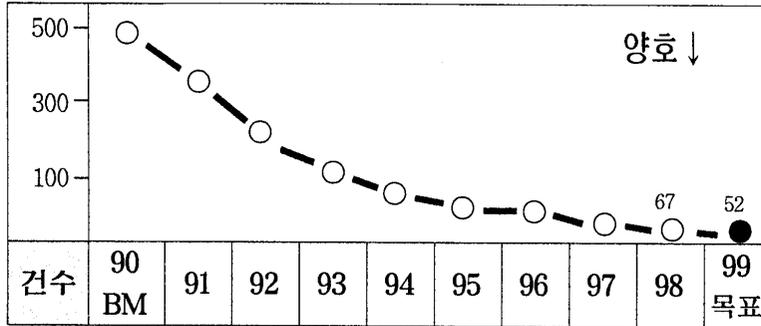
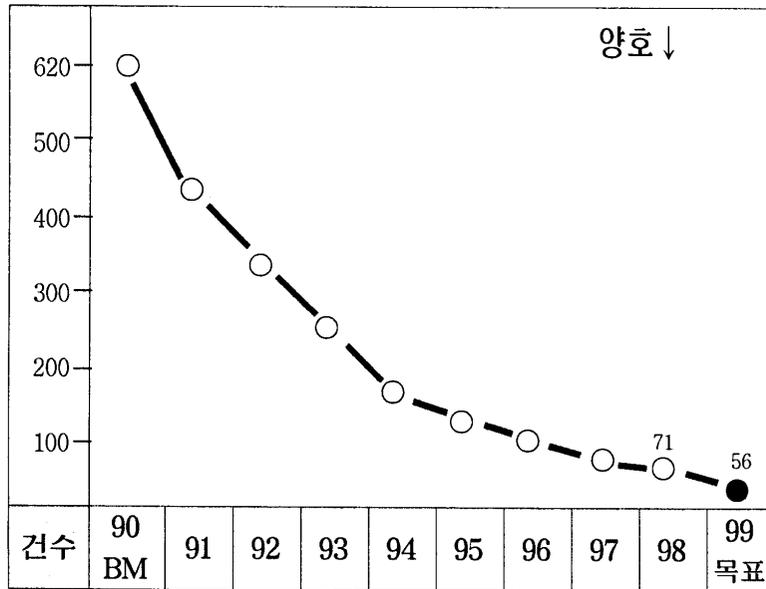
P / M



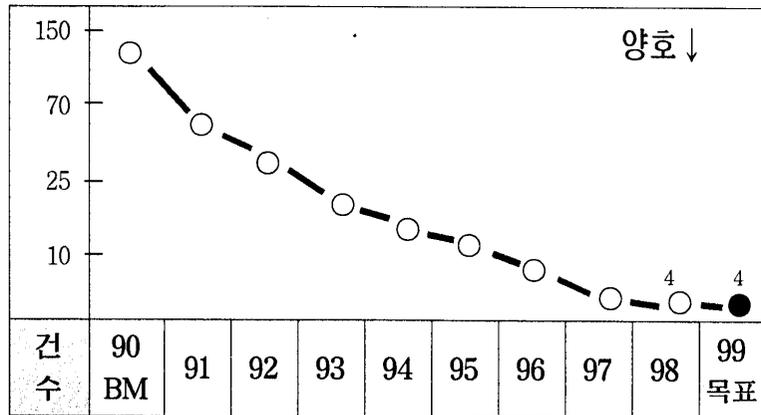
설비고장건수

제 분

TOTAL



P / M

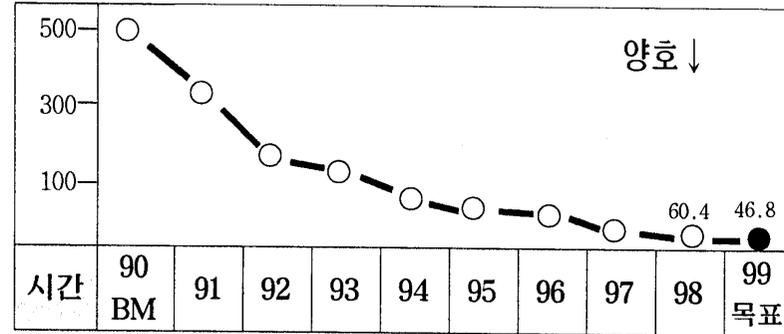
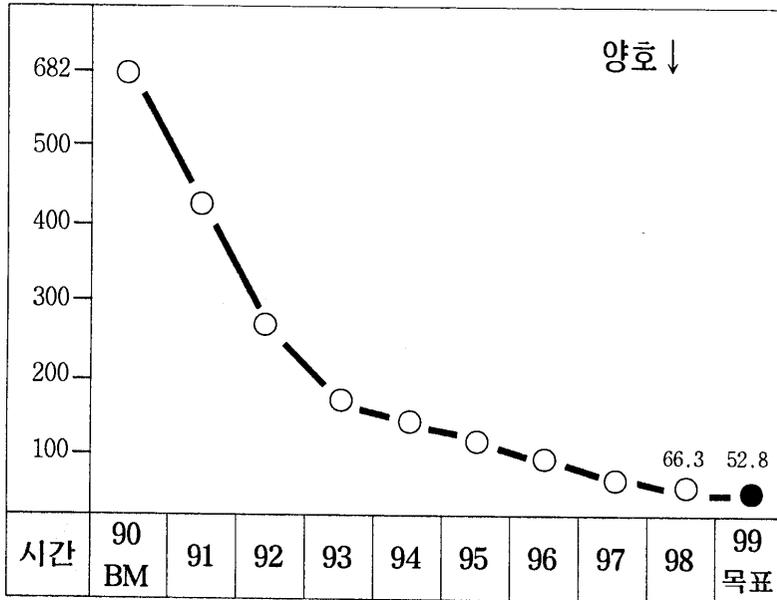




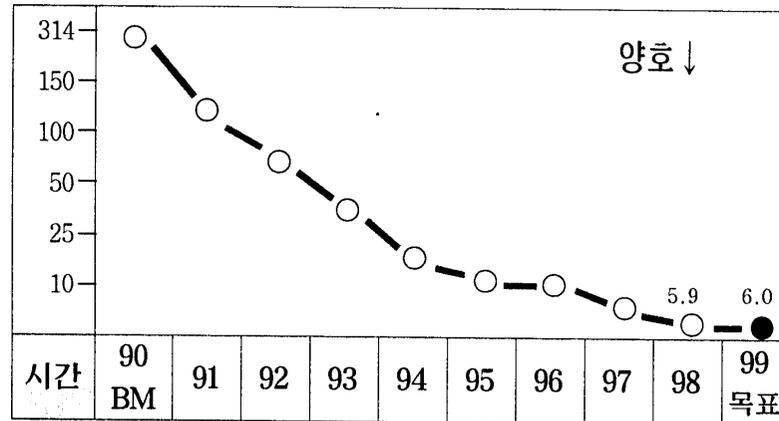
설비고장시간

제 분

TOTAL



P / M





			BM(91)	94	BM	
		/MH	264.3	317.8	1.2	1.06
		%	72.3	82.4	10.0%P	3.4%P
MTBF		HR	20.4	46.9	2.3	1.4
MTTR		HR	1.05	0.79	24.8%	8.3%
		/	11.5	7.6	33.9%	11.3%
		%	4.86	1.94	60.1%	20%
		ppm	7.1	2.6	63.4%	21.1%
		KW/Kl	253	231	8.7%	2.9%
COD		ppm	27	16	40.7%	13.6%
	KSA , (), TPM OPEN ,					



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			BM(90)	93	BM	
		CS/MH	60.6	95.3	1.6	1.2
		%	68.5	79.0	10.5%P	3.5P
MTBF		HR	2.49	3.32	1.3	1.1
MTTR		HR	0.38	0.32	15.8%	5.3%
			330	150	54.5%	18.2%
		HR	55.7	35.0	37.2%	12.4%
		ppm	2.90	0.82	71.7%	23.9%
		m ³ /Unit	10.6	8.5	19.8%	6.6%
BOD		ppm	749	583	22.2%	7.4%
	KSA ,		(8 ,) ,	TPM		OPEN



			BM(94)	97	BM	
		L/	962	1426	1.5	1.16
		%	72.4	81.4	9.0%P	3.0%P
	NP	%	87.8	90.3	2.5%P	0.83%P
		%	0.28	0.17	39.3%	13.1%
		%	0.024	0.019	20.8%	6.9%
		/	6	3	50%	16.7%
			15	2	86.7%	28.9%
Dust		mg/S m ³	15.1	14	7.3%	2.4%
COD		ppm	26.6	23.4	12.0%	4.0%
	KSA , (), TPM OPEN ,					

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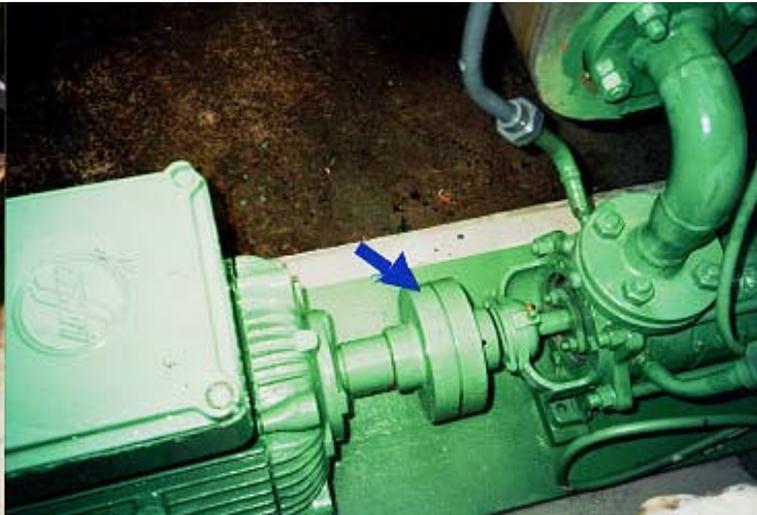
			BM(94)	97	BM	
		Bag/	149	156	1.1	1.03
		%	85.0	96.9	11.9%P	4.0%P
			84	26	69%	23%
		HR	130.8	36.0	72.5%	24.2%
MTBF		HR	626	2,494	4.0	1.3
		%	0.41	0.05	87.8%	29.3%
	PM	%	0.22	0.05	77.3%	25.8%
			1	3	100%	100%
		/	183	32	82.5%	27.5%
	KSA , , 1953					

LG

			BM(92)	95	BM	
		/	341	670	1.96	1.32
		%	59.0	76.2	17.2%P	5.7%P
MTBF		HR	30.0	30.9	1.03	1.01
MTTR		HR	1.3	1.1	15.4%	5.1%
		%	4.1	3.6	12.2%	4.1%
		%	3.3	3.1	6.1%	2.0%
		%	98.2	99.3	1.1%P	1.03%P
		%	0.02	0	100%	100%
BOD		ppm	749	583	22.2%	7.4%
	KSA , (), TPM OPEN					



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(LG)



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TPM
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