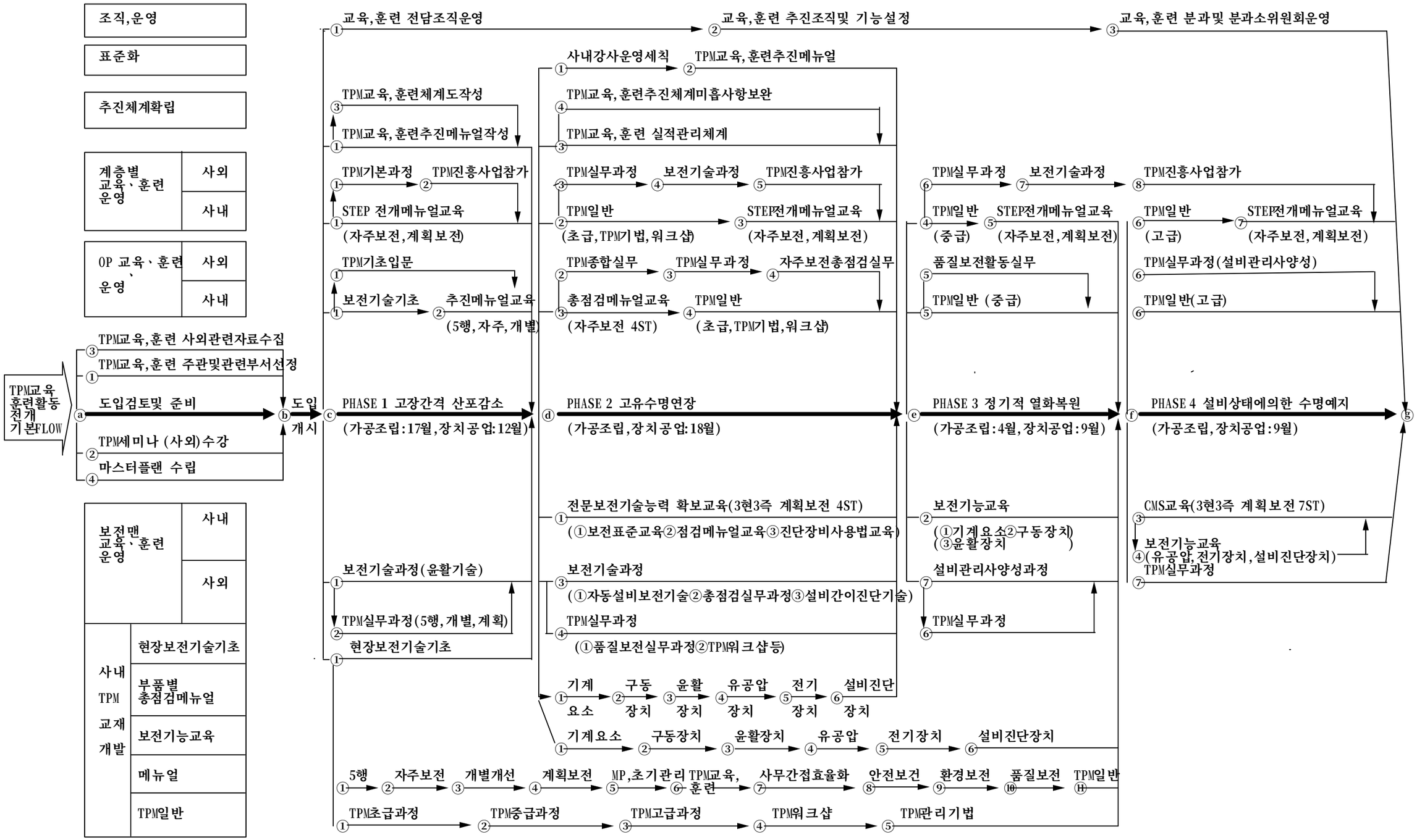TPM 교육,훈련 활동 전개 및 운영 NETWORK