

4 STEP ()

KSA 97 9
TPM /

1.

3가 (,),
()

가

가 “ ” “ ”

4 STEP STEP

가

3

STEP

4 STEP

가

4 STEP

TPM

2.

) 1 STEP 4-1 STEP() 4-6 STEP(
< 1> 4-4 STEP()

3.

(1) STEP

STEP

(STEP)

LIST

가

가

(4-1 ST)

(4-2 ST)

(4-3 ST)

(4-4 ST)

(4-5 ST)

(4-6 ST)

6가

STEP

4ST

6

STEP

3

18)

(2)

(4-1 ST)

(4-2ST)

(4-3 ST)

(4-4 ST)

(4-5 ST)

(4-6 ST)

6

6

STEP

【

機能

TROUBLE SHOOTING(

)

】

STEP

4 STEP

(

)

(4-1 ST),

(4-2 ST),

(4-3 ST),

(4-4 ST),

(4-5 ST), 計裝類(4-6 ST)

()

()

(, ,)

)

OPL

KNOW-WHY(

)
< 2> 技能

STEP

FLOW CHART

(

)

< 3>

, < 4>

, < 5>

, < 3>

< 5>

()

STEP

(3)

(4) STEP

STEP

가

가

(5)

가

가

(6) STEP

가

(. .)

가

가

(7)

(. .)

KNOW-

WHY, PM

“ ”

, 3 STEP

가

(8)

가

STAFF

가

가

(9) STEP

()

STEP

3.

STEP

4 STEP

機能

機能

4 STEP

5 STEP

技能

3 STEP

4 STEP

3

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(

(

), 5 STEP

(

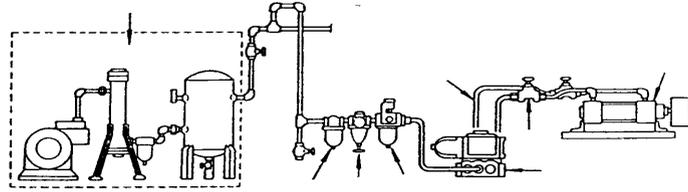
技能

< 1> 4-4 STEP (.) :

< 2> 技能

(1)		, ,	(3)		
		()			
		(LIB) 가 0 가 OIL SEAL			
		1,2,3		() ()	
	管,管	(PIPE)	(4)		()
					(()) ()
(2)		(3)	(5)		()
		()			()
	, ,	()			
	,				
	()				
			(6) 計裝類 ()		()
					()

FLOW CHART;



(1)

(2)

(3)

(4)

(5)

(6)

(7)

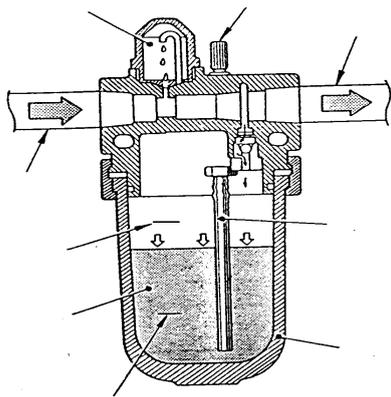
(8)

(R)

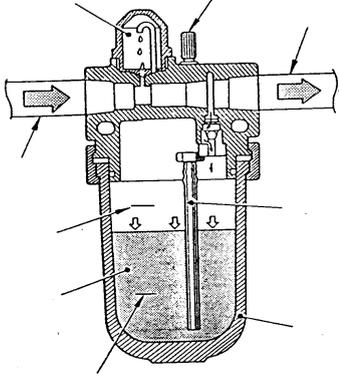
(가) ,

가

(1)



(2)

						No.		
							-04	
<div style="display: flex; align-items: center; justify-content: center;"> <div style="border: 1px solid black; padding: 2px; margin-right: 10px;">()</div>  </div>						No.		
						OIL MIST		
No.						OPL	KNOW-WHY (. .)	
						×	가	
						×		
					SEAL	×		

< 1 > 4-4 STEP () :

No						/	()	
1		4-4 ST()				4-4 ST	(,)	
		LIST						
		4-4 ST						
		4-4 ST	()	10	100%			()
		4-4 ST		2	-	4-4ST	3	
2				가	4-4 ST	OPL	가	
			()				()	
3					1			
			()					
4				1	7			
			()		3			
5			(1 SET)	10			가	
6				10				
			LIST-UP	15		LIST		
7			()	30	100%	SHEET, OPL		
				10				
				5				
8			STAFF			()	가	
			가	3		가		
9		STEP		1 30	90	4-4 SHEET		
		STEP		1 30	80			